

# "The Way Out"



**NIA 20**

**2024 Big Book Conference**

Hosted by Area 20

**November 09, 2024**



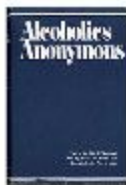
**First Covenant Church**  
316 Wood Rd  
Rockford IL 61107

**9:00 Am - 3:30 Pm**

(Doors open at 8 am for registration)

**\$15 Admission**  
**Card/Cash**

**Box Lunch Available for \$15**  
(Pre-Order by Oct. 15)



Spanish Interpretation available

**Registration Opens April 1, 2024**



[aa-nia.org/bigbookconference](http://aa-nia.org/bigbookconference)